

**MACH-DYNAMICS**  
**494 Main Street**  
**Susquehanna, PA 18847**  
**(775) 278-9308 Fax (775) 599-4585**

**A-A-56032, 10 cc Clip-Pak**

**INSTRUCTIONS**

**MIXING-DISPENSING**

- 1. HOLD EACH END OF PAK AND PULL FIRMLY TO REMOVE PLASTIC DIVIDERS.**
- 2. MIX THOROUGHLY IN PAK UNTIL COLOR IS UNIFORM. Allow an induction period of 30 minutes. DO NOT USE EXCESSIVE PRESSURE OR PUNCTURE PAK DURING MIXING.**
- 3. CUT CORNER AND APPLY.**
- 4. WHEN USED WITH A RUBBER STAMP, USE BREYER™ ROLLER OR SIMILAR DEVICE TO ROLL THE INK INTO A THIN DRAW-DOWN BEFORE TRANSFERRING TO THE STAMP.**
- 5. CURE CYCLES: THIS IS A ROOM TEMPERATURE CURE INK, DRIES TO HANDLE IN 6-8 HOURS AND REQUIRES 4-7 DAYS TO DEVELOP SOLVENT RESISTANCE. MAY ALSO BE FORCE CURED AT ONE OF THE FOLLOWING TIME/TEMPERATURE CYCLES:  
250 Deg. F @ 30 Min., 300 Deg. F @ 10 Min., 350 Deg. F. @ 6 Min.**
- 6. Pot Life: 5-Hours.**
- 7. Use only Thinner #0126, Cleaner #0127 as required  
WARNING! MAY CAUSE EYE INJURY AND SKIN IRRITATION. AVOID CONTACT WITH EYES, SKIN OR CLOTHING. AVOID PROLONGED OR REPEATED BREATHING OF VAPOR. USE WITH ADEQUATE VENTILATION. IN CASE OF CONTACT WITH EYES OR SKIN, IMMEDIATELY FLUSH WITH PLENTY OF WATER FOR 15 MINUTES, GET MEDICAL ATTENTION FOR EYE OR SKIN IRRITATION. KEEP OUT OF THE REACH OF CHILDREN**