

MACH-DYNAMICS
3870 La Sierra Avenue, Suite 212
Riverside, CA 92505
(951) 515-3748 Fax (775) 599-4585



TECHNICAL DATA SHEET

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ACRYLIC NITRO-CELLULOSE CAMOUFLAGE LACQUER MIL-L-19538C

PRODUCT

A nitrocellulose camouflage lacquer for metal surfaces. This coating is particularly formulated for resistance to diester lubricating oil, and is primarily intended for spray application. Available in all applicable FED-STD-595B colors as well as in Class I and Class 2.

PROPERTIES

COLORS All FED-STD-595B Colors
GRIND Not Under 6
NON-VOLATILE Not Under 40%
VISCOSITY (Reduced) #4 Ford Cup..... Not Over 20 Seconds

DRYING TIME AT 75 DEGREES F:

DRY HARD:Within 40 Minutes.

USES:

- (1). Aerospace Applications
- (2). Machinery
- (3). Steel Surfaces
- (4). Equipment
- (5). Office Equipment
- (6). Computer Cabinets

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APPLICATION & REDUCTION:

MIL-L-19538C should be only applied by spray application due to its fast dry properties. Brush only small areas. Thin as needed for proper atomization with MIL-T-19544 Reducer.

SURFACE PREPARATION:

Surface must be clean, dry and free of all contamination before application. Prime per specification requirements. Intended to be used over a system of wash primer per MIL-C-8514C and lacquer type primer, MIL-P-7962D or epoxy polyamide primer MIL-P-23377F. See specification for recommended primer system.

STEEL:

Surface must be clean and free of all oil, grease and foreign material. Badly rusted or pitted steel should be cleaned by commercial sandblasting and primed the same day.

PRECAUTIONS:

Contents are FLAMMABLE.

Keep away from heat and open flame.

KEEP OUT OF THE REACH OF CHILDREN.

Do not take internally.

Avoid breathing vapor or mist.

Do not use in tank or pit without proper protection.

READ Material Safety Data Sheet before use of this product.

END OF DOCUMENT