



TECHNICAL DATA SHEET

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VARNISH, PHENOLIC BAKING MIL-V-12276D, TYPE II

PRODUCT DESCRIPTION:

A baking type, pigmented, semi-transparent phenolic varnish. It is intended for use as a protective finish for lining munitions, chemical and other containers requiring special protection.

TYPICAL PROPERTIES:

Color Blue in Package / Green After Bake
Solids Minimum 24%

DRYING CYCLE:

After air drying for one hour, the coated parts should be baked until the resin coating exhibit's a distinct green coloration. Lab test procedures call for the metal panels to be baked at 325 Degrees F +/- 5 Degrees, however, the size and shape of the parts may require deviation from this schedule in-order to obtain full cure hardness.

APPLICATION & REDUCTION:

Normal application is dipping or spraying at packaged viscosity. Apply to a dry film thickness of 0.4 to 0.6 mils. If necessary, thinning may be done with T0113 Reducer, not to exceed 1/2-pint per gallon.

STORAGE:

Store indoors at room temperature.
Contents are **FLAMMABLE**.
Keep away from heat, sparks and open flame.
KEEP OUT OF THE REACH OF CHILDREN.
Do not take internally.
For Industrial use only.
Do not use in tank or pit without proper protection.

MACH-DYNAMICS
3870 La Sierra Avenue, Suite 212
Riverside, CA 92505

Read Material Safety Data Sheet before use of this product.