

MACH-DYNAMICS
3870 La Sierra Avenue, Suite 212
Riverside, CA 92505
(951) 515-3748 Fax (775) 599-4585



TECHNICAL DATA SHEET

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LUSTERLESS LACQUER TT-L-20A

PRODUCT

A nitrocellulose lacquer for use primarily on metal surfaces, usually specified by the Government for camouflage surfaces. Application is normally over MIL-C-8514C Wash Primer followed by TT-P-1757A Zinc Chromate Primer.

PROPERTIES

COLORS All FED-STD-595B
GRIND Not Under 5
SPECULAR GLOSS Varies By Color
VISCOSITY (Reduced) #4 Ford Cup Not Over 27 Seconds

DRYING TIME AT 75? F:

DUST FREE 3 - 5 Minutes
DRY HARD Within 40 Minutes

USES:

- (1). Ammunition
- (2). Machinery
- (3). Steel Surfaces
- (4). Equipment
- (5). Camouflage Requirements

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APPLICATION & INDUCTION:

TT-L-20A should only be applied by spray application due to its fast dry properties. Thin one-part TT-L-20A with approximately two-parts MIL-T-81772B Type III Thinner. Spray one tack coat followed by one full wet coat. The use of MIL-C-8514C and TT-P-1757A Primers are normally required for use under this lacquer topcoat.

SURFACE PREPARATION:

Surface must be clean and free of all contamination before application of primer.

STEEL:

Surface must be clean and free of all oil, grease and foreign material. Badly rusted or pitted steel should be cleaned by commercial sandblasting and primed the same day.

PRECAUTIONS:

Contents are FLAMMABLE.

Keep away from heat and open flame.

KEEP OUT OF THE REACH OF CHILDREN.

Do not take internally.

Avoid breathing vapor or mist.

Do not use in tank or pit without proper protection.

READ Material Safety Data Sheet before use of this product.

END OF DOCUMENT